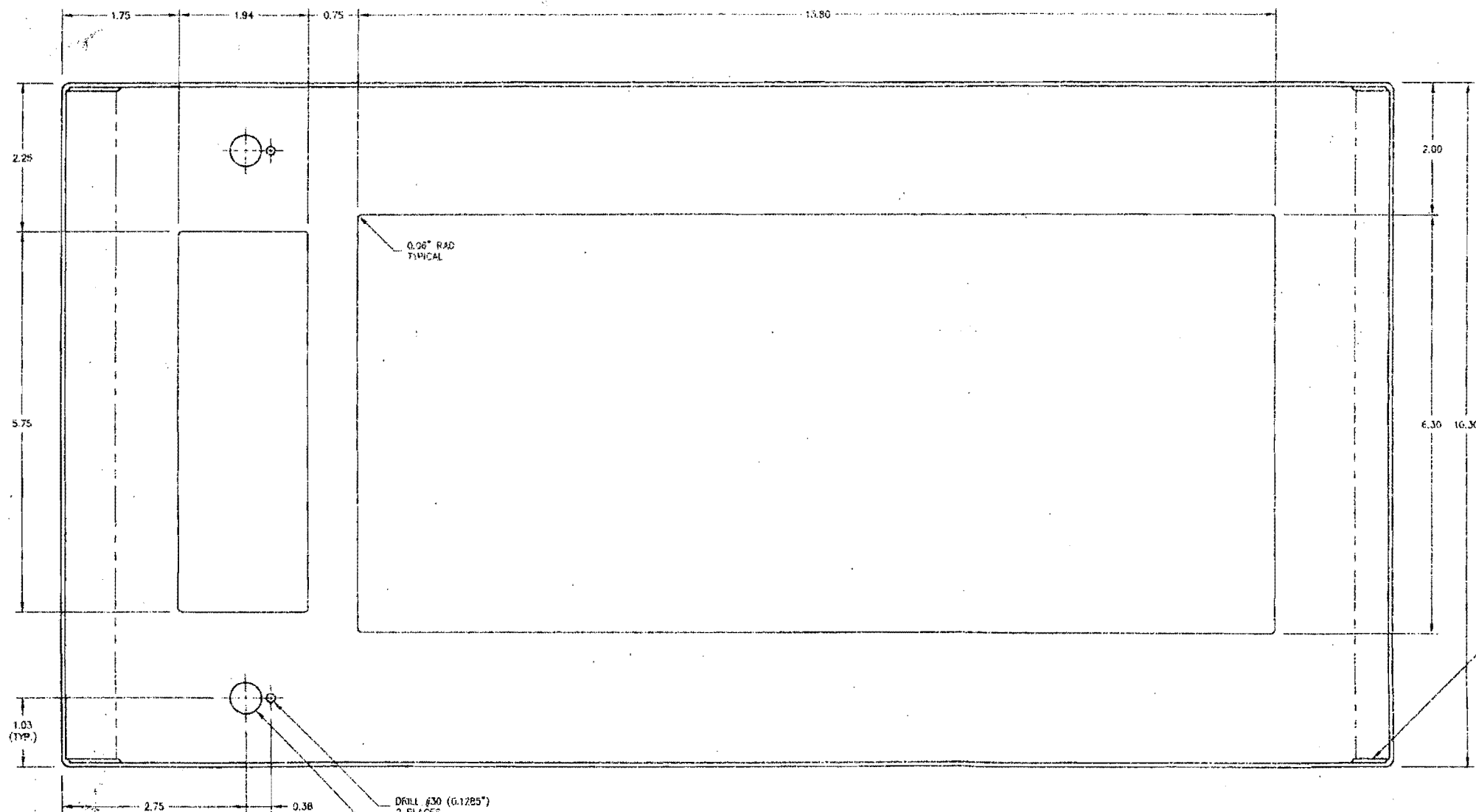
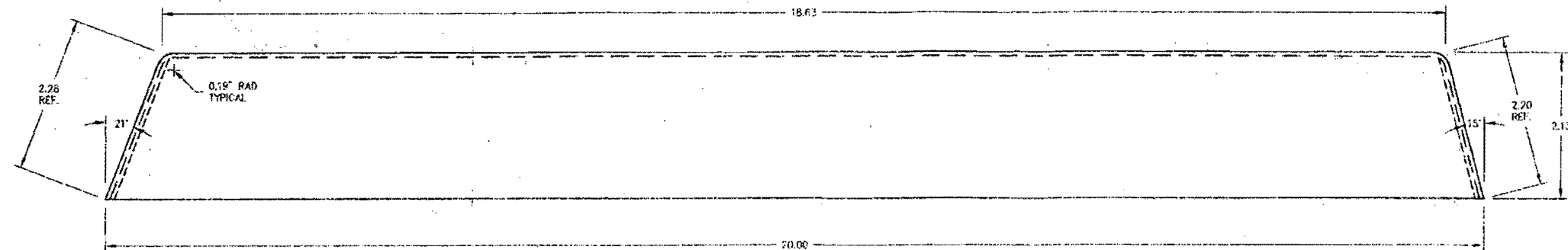


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
1			



- NOTES:
1. WELDING OF 6061 ALUMINUM TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ANSI/AWS ER4043.
  2. REMOVE ALL BURRS AND SHARP EDGES. BLEND ALL WELDED CORNERS.

DRILL #30 (0.1285")  
2 PLACES  
DRILL #15/32 (0.4688")  
2 PLACES

01 CONSOLE

1	37904-01	01	CONSOLE	6061-T6 ALUMINUM	QQ-A-250/11	0.063" SHEET
QTY.	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE

BASIC CODE		DASH NO. FOR DIA N=NEED HEAD NEAR SIDE F=NEED HEAD FAR SIDE		APPROVALS		DATE	
D=DIMPLE DCT = # OF SHEETS TO BE DIMPLED C=COUNTERSUNK		DASH NO. FOR LENGTH		DRAWN: STEVEN FAHEY		MAR 10/00	
BASIC CODES: BJ = MS20470AD BB = MS20426AD LE = NAS1097AD CX = MS2047000		* G INSTALL NEW RIVET + G REMOVE/REPLACE RIVET - G EXISTING RIVET		CHECKED: E. BURDUM			
				STRESS:			
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON:			
				DECIMALS X.XXX ±0.010 X.XX ±0.03 X.X ±0.1		ANGLES ±1/2°	
				SCALE 1:1		SHEET 1 OF 1	
				A1		37904	
						REV. 0	

AERO DESIGN LTD.  
CONSULTING ENGINEERS TRANSPORT CANADA APPROVALS, EAR 200M  
1040 McTAVISH ROAD N.E., CALGARY, AB, T2E 7G9  
EAGLE COPTERS LTD.  
823 McTAVISH ROAD N.E., CALGARY, ALBERTA, T2E 7G9  
BELL 204B, 205A-1, 212, 412  
CENTER CONTROL CONSOLE RADIO RACK  
CONSOLE FRAME